



operative
sustainability

opesus

Software Is Our Business
Sustainability Is Our Passion

PCN Verfahren Automatisieren

Herausforderungen und
Lösungen bei der Umsetzung

Automate PCN Notifications

Challenges and Solutions for
Implementing Automation

 Markus Pogrzeba, opesus AG
Berlin, 5. November 2024





Operative Sustainability

We complement and extend
SAP Sustainability solutions



Agenda

1 About opesus AG

2 Automate PCN Notifications

2.1 Challenges and Possible Solutions

2.2 Example opesus EPN

2.3 Key Success Factors

2.4 What's next

3 Summary

About Us

46

Employees

12

Years

5

Locations

4

Countries



Competency

great skills and talents



Culture

proud of our team and our work



Commitment

sees every job to its success



Character

honorable, honest, humble

Experts At What We Do

Sustainability Topics

RoHS

Chemical Regulations
Product Compliance

Substances in Articles

Sustainability Reporting

REACH

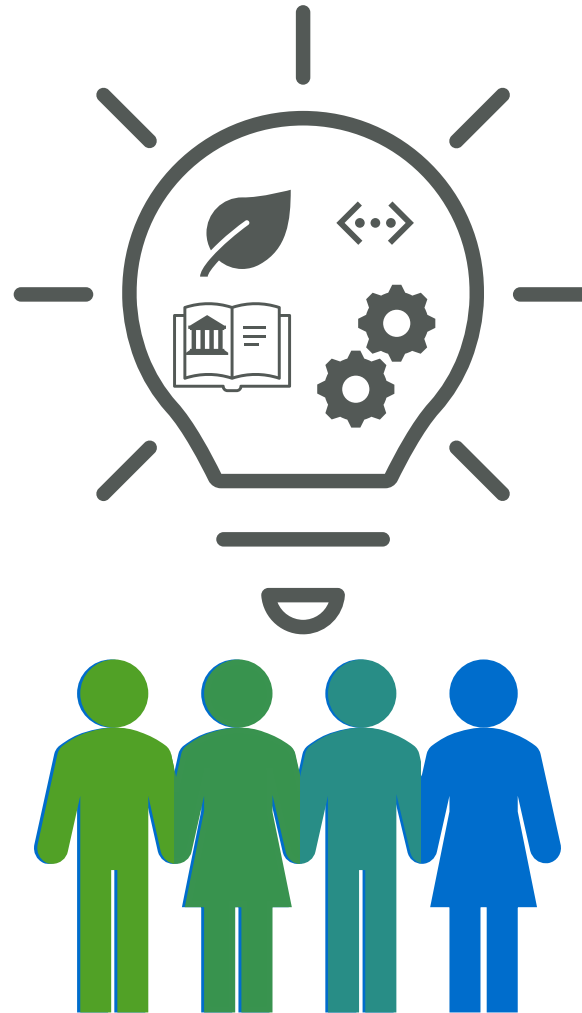
Life Cycle Assessments

Circular Economy

Carbon Footprint

CLP

Global Harmonized System



Technical Knowledge

SAP S/4HANA

SAP ECC

ABAP

Business Technology Platform

SAP Product and
REACH Compliance

CDS Views

ABAP Restful Application Programming

IPC1752A

Data Exchange Formats

IUCLID

Fiori

IMDS

Data Exchange Platform

CDX

Integration

Silicon Expert

ECHA Portal

opesus makes SAP Sustainability Solutions work!

Software Development

Our unique strength: deep SAP software development expertise



Consulting

- Strategy
- Design
- Implementation
- Knowledge Transfer



Solutions

Solutions to complement and enhance SAP sustainability solutions



Customers

160 Customers
 3 million employees combined
 1,4 trillion € turnover combined



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Why automation?



High Number of New or Changing Mixtures

Industries with seasonal products, like, flavors and fragrances.

Industries with high volume of individual customer mixtures (one-off)



Legal Changes

Classification changes of components

New hazard classes (e.g. endocrine disruptors for human health)



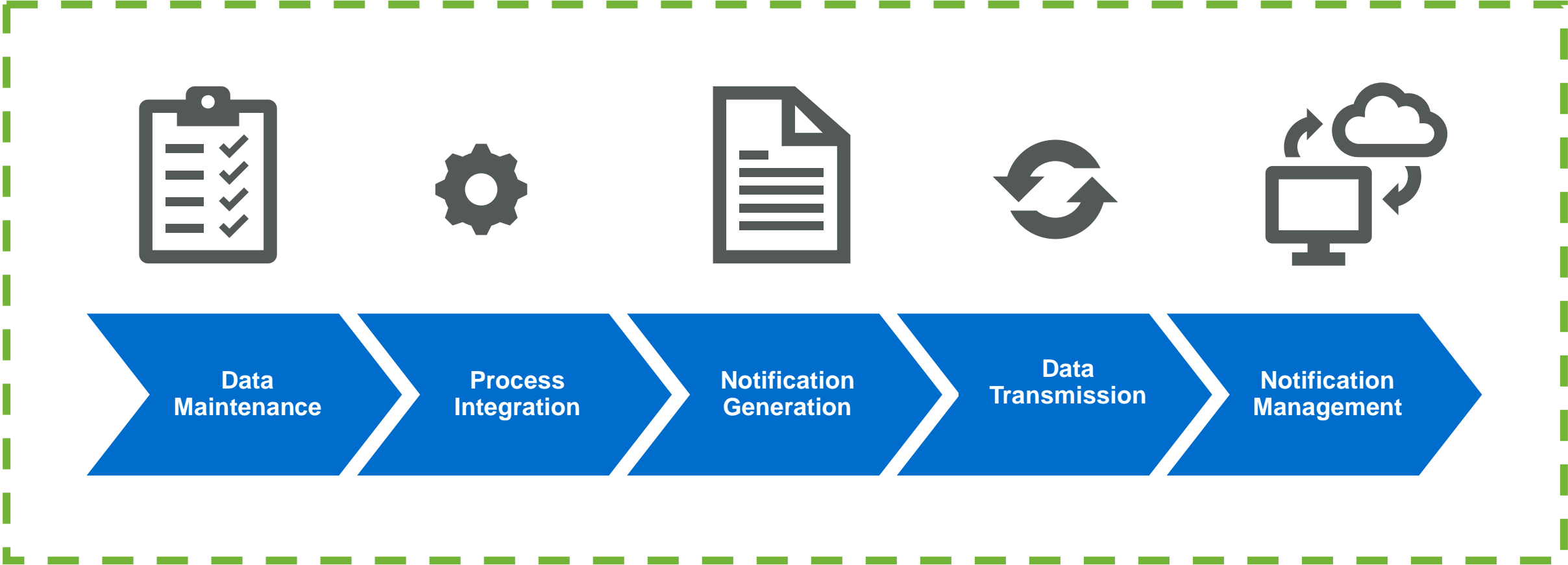
Raw Material Changes

Raw material changes (e.g. supplier UFI, components, classification)

Change in sourcing/supplier

→ Workload too high to handle PCN notifications manually

Automated PCN Notification Process



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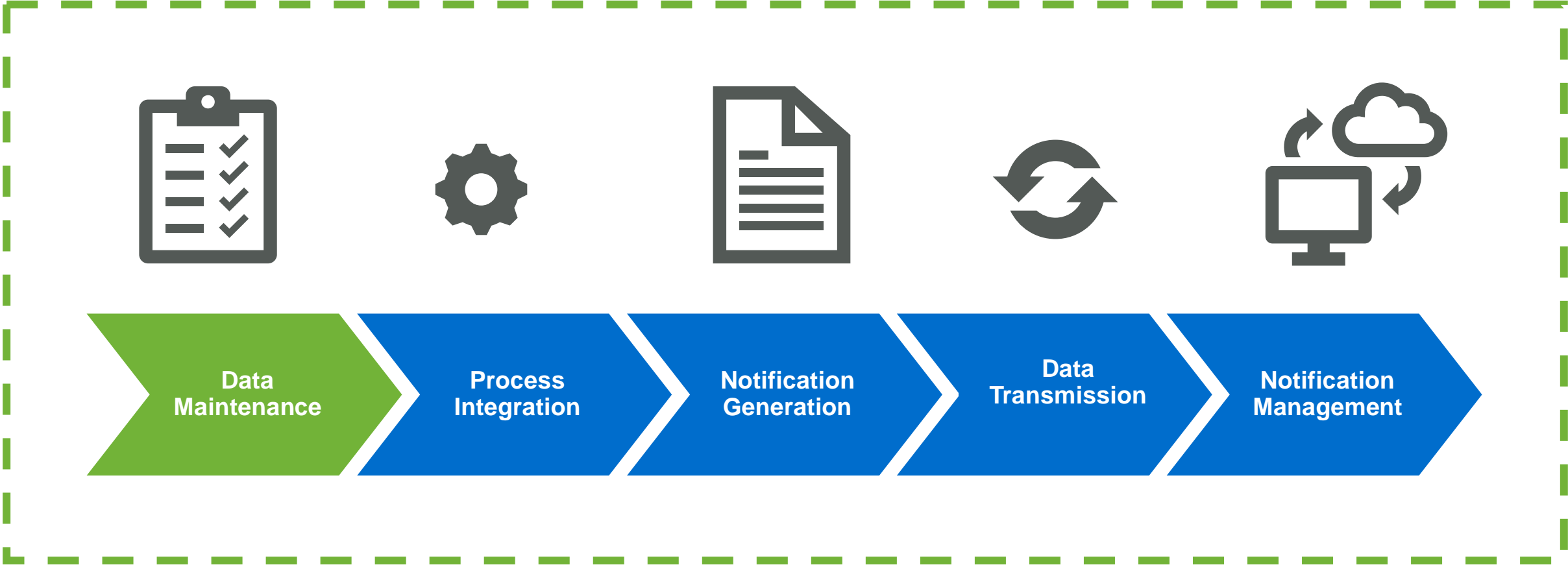
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Automated PCN Notification Process



Data Maintenance

Challenge:

Required PCN notification data must be available and complete to automate the notification process.

Companies required to do notifications typically have a product compliance/SDS authoring system and most of the data for PCN notifications available.

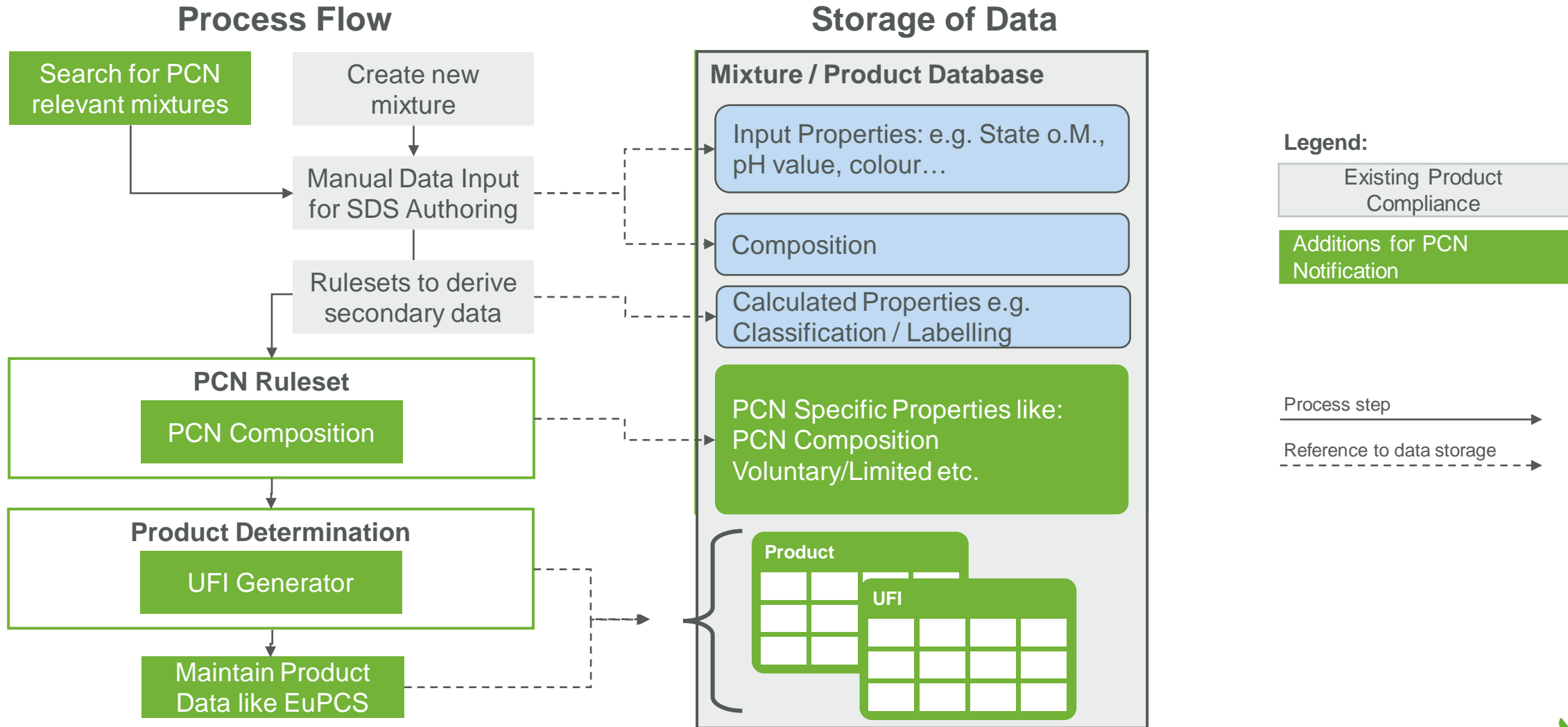
Possible Solution:

Extend the data maintenance process for mixture/product in your existing product compliance system to include additional data required for PCN.

Data Maintenance – Typical Data Gaps

| Information | Available | | ERP / SDS System | Comment |
|---------------------------|-----------|---|--------------------|--|
| Mixture Composition | New | ✗ | PCN Composition | Full composition required! |
| UFI | New | ✗ | Mixture or Product | Strategy on product and labelling required |
| EuPCS Category | New | ✗ | Product | New, can be mapped in some cases |
| Product, Trade Names | Yes | ▶ | Product | Must be aligned with labelling strategy |
| Submitter Details | Yes | ▶ | Company | Can typically be derived from Company |
| Packaging | Indirect | ▶ | Product | Can typically be mapped to Product Information |
| Classification | Yes | ✓ | SDS Authoring | Typically available in SDS Authoring System |
| Label Elements | Yes | ✓ | SDS Authoring | Typically available in SDS Authoring System |
| Toxicological Information | Yes | ✓ | SDS Authoring | Typically available in SDS Authoring System |
| Use Type | Yes | ✓ | SDS Authoring | Typically available in SDS Authoring System |
| Colour | Yes | ✓ | SDS Authoring | Typically available in SDS Authoring System |
| Physical State | Yes | ✓ | SDS Authoring | Typically available in SDS Authoring System |
| pH-Value | Yes | ▶ | SDS Authoring | Check if pH is detailed enough! |

Example of Data Maintenance Process in ERP System

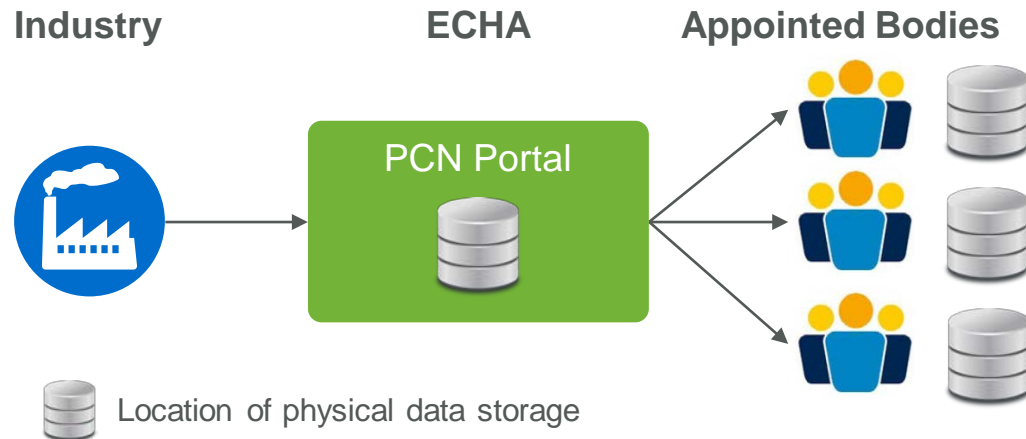


Maintaining the PCN Composition

Data Security Is Central

- Exact composition is highly confidential business information
- Potential risk of data breach
- CLP regulation allows stating concentration ranges within specific widths*

* See Regulation 1272/2008 (CLP), Annex VIII, Part B, Chapter 3.4



Possible Solution

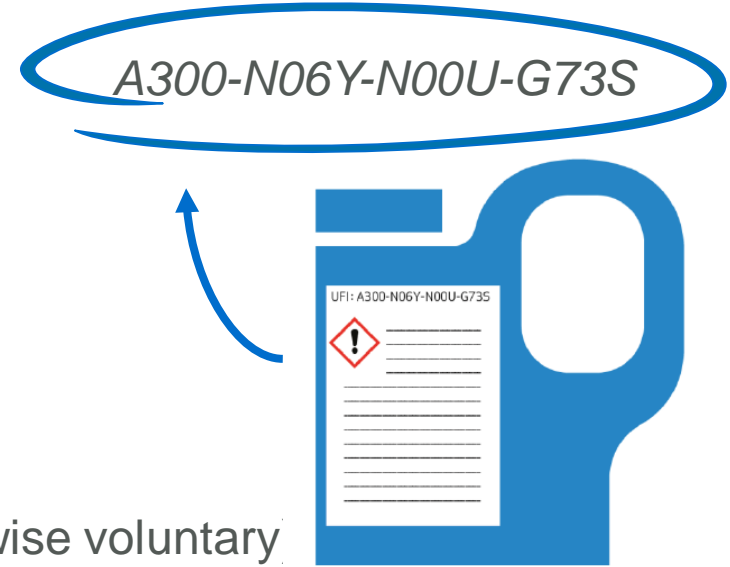
- Ruleset that validates, calculates and writes PCN composition
- Randomize composition within allowed ranges
- Integrate ruleset into SDS authoring process

| Value Assignments | | Composition | Usage | Sources | Assessment | User-Def. Texts/Docs | | | | |
|--------------------------|------|--------------------|------------|---------|------------|----------------------|----|-------------|------|-------------|
| Ref. quantity | W/W | Weight | | | | | | | | |
| S | Sort | Spec. | Identifier | EV | Value | UoM | Op | Lower Limit | Op | Upper Limit |
| <input type="checkbox"/> | 1 | L00000000028 | 7789-00-6 | | | | | | | |
| | | /OPE/SU_ Substance | | | 50 | % | >= | 36,8370 | - <= | 54,8370 |
| <input type="checkbox"/> | 2 | L00000000034 | 109-86-4 | | | | | | | |
| | | /OPE/SU_ Substance | | | | % | >= | 2,6877 | - <= | 11,7877 |
| <input type="checkbox"/> | 3 | L00000000057 | 9016-87-9 | | | | | | | |
| | | /OPE/SU_ Substance | | | | % | >= | 35,0000 | - <= | 40,0000 |
| <input type="checkbox"/> | 4 | L00000000092 | 94246-91-0 | | | | | | | |
| | | /OPE/SU_ Substance | | | 0,5 | % | >= | 0,3248 | - <= | 1,2248 |

Unique Formula Identifier (UFI)

Recap on UFI

- 16 character alphanumeric code in 4 blocks
- **Link between product and formulation**
- Carrier of compositional information in supply chain
- Where?
 - » **On label** and included in **poison centre notification** or
 - » **On packaging** (proximity of label and clearly visible)
 - » **On SDS** in section 1.1 (industrial use, not packaged products, otherwise voluntary)



Source: ECHA Workshop “Implementation of CLP Annex VIII”, Feb 1st 2018

Required data to generate the UFI

- VAT Id or company key and formulation number

Available tools

- [ECHA Online UFI Generator](#)
- Other implementations, e.g. **opesus UFI Generator in SAP**

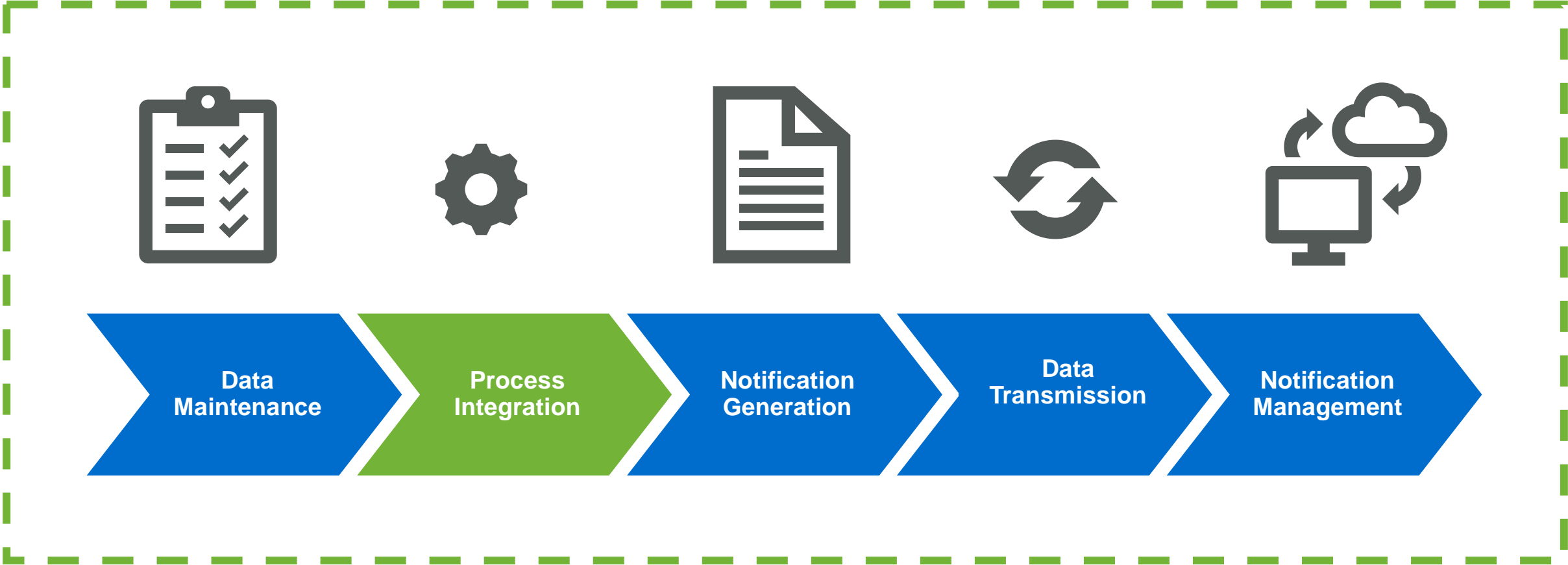
Recommendation:

- Always print UFI on SDS to communicate UFI in the supply chain.
- Use company key(s) instead of VAT Id to protect CBI – UFI can be decoded.

Product Determination Strategies

| | Mixture | Product | Customer | Considerations |
|---------|--|--|--|---|
| Product | <ul style="list-style-type: none"> Product is defined by mixture itself | <ul style="list-style-type: none"> 1 to n relation between mixture and product name Product is defined by mixture and product name | <ul style="list-style-type: none"> Product is defined by mixture and customer specific product name | <ul style="list-style-type: none"> Different approaches for different business units Grouping by product names (trade names), disregarding packaging size |
| EuPCS | <ul style="list-style-type: none"> EuPCS stored mixture level | <ul style="list-style-type: none"> Uses additional product table to store several product categories for one mixture | | |
| UFI | <ul style="list-style-type: none"> UFI stored on mixture level | <ul style="list-style-type: none"> Uses additional UFI table to store different UFI per product for same mixture | | |

Automated PCN Notification Process



Process Integration: PCN Notification Triggers

Market Placement: Sales Order

Monitor and Evaluate Sales Orders:

Sales Orders are a very good indicator for market placements.

- Check if market is of relevance (only EEA)
- Check if product/related mixture is hazardous according to Annex VIII or voluntary submission is wished for.
- Check if notification already exists
- In case of update, check if update is required based on Annex VIII update requirements (new/changed product identifiers, classification change, toxicological data change)

Update Notification: New Safety Data Sheet

Evaluate Mixture data at release of a new SDS for a Mixture

The release of a new SDS confirms that new and completely maintained SDS data is available. This is a good indication that an updated PCN notification might be required.

- Check if update is required based on Annex VIII update requirements (new/changed product identifiers, classification change, **toxicological data change - over 200 fields**)
- Send updates to all legal entities/countries where previous notifications exists

Market Placement: Delivery

Monitor and Evaluate Deliveries:

In build to order scenarios, the Sales order might is too early in the process. The mixture details are not known at this point. In this case the delivery is a good alternative indicator for market placement

Evaluation is the same as for the Sales Order.

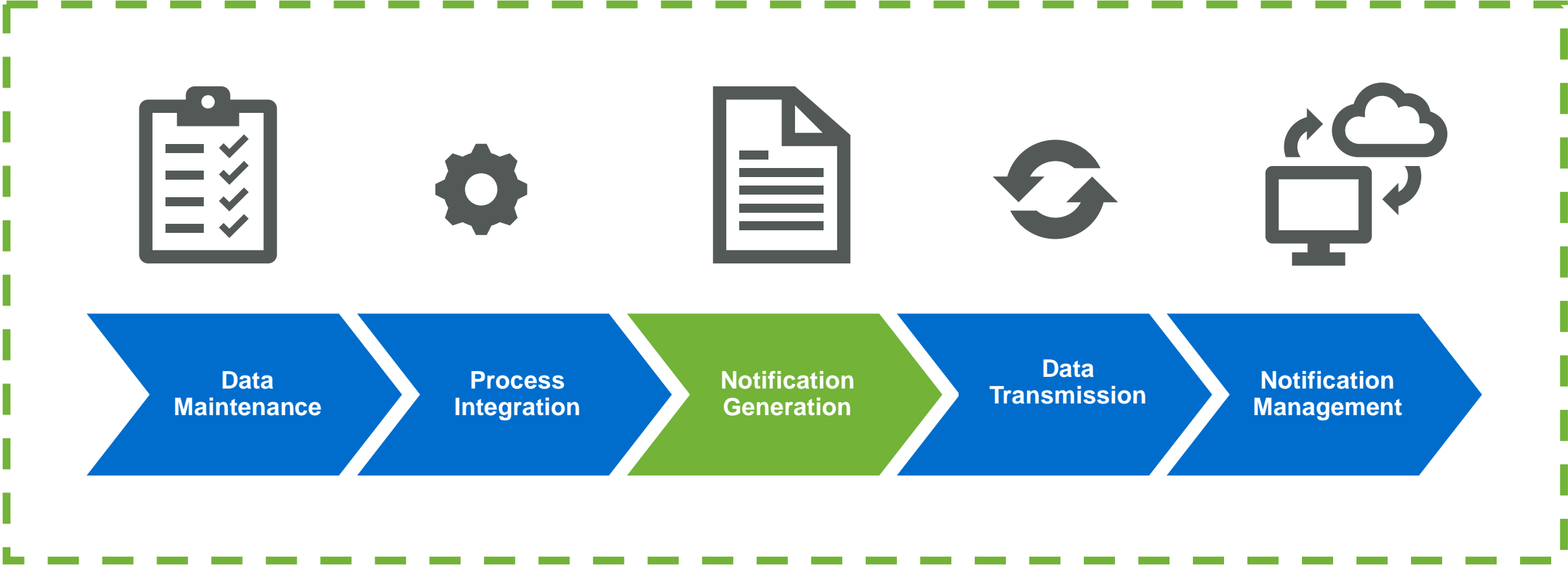
Significant Change: Mixture Composition Changed

Monitor and Evaluate Composition Changes

Not every composition change result in a new SDS. Therefore its advisable to also monitor composition changes.

- Check if composition changed beyond the allowed changes defined in Annex VIII
- Generate new UFI and send updates

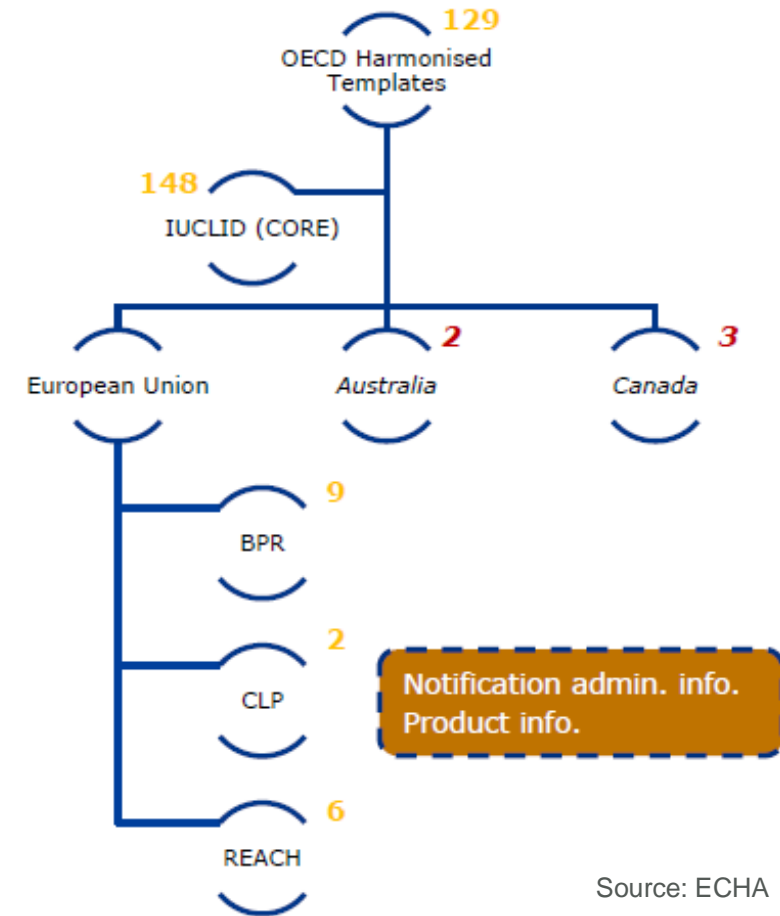
Automated PCN Notification Process



Map Data and Generate PCN Format

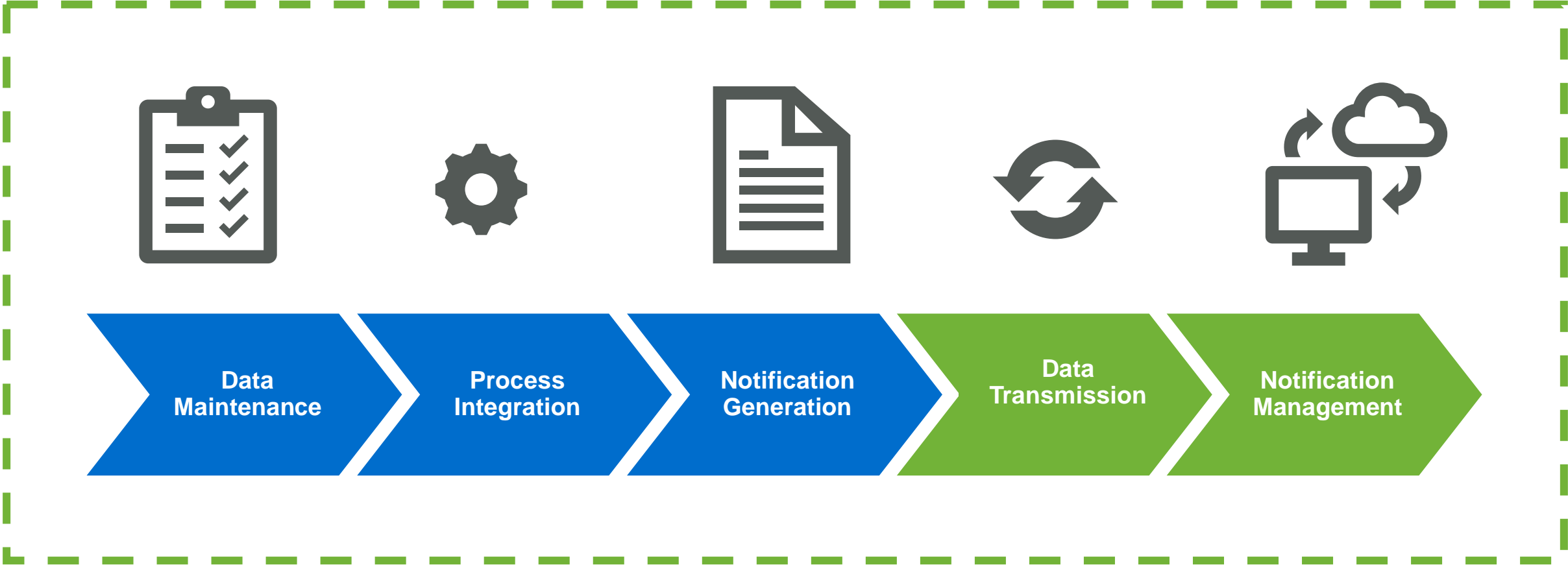
PCN format is based on the IUCLID XML format

- In IUCLID information is organized in IUCLID documents. A document is technically one XML-File. Currently IUCLID has approx. 300 documents
- For the PCN-Format 17 documents are relevant, **two of the documents have been specifically introduced for PCN-data.**
- The **documents** will form one dossier that equals one notification. Technically a notification is a **zip file containing the xml files** with file extension .i6z.
- **Mapping** of product compliance mixture and product information to IUCLID **XML elements** required
- **Mapping** of product compliance **phrases/values** to IUCLID phrases required
- Validations with business and quality rules



Source: ECHA

Automated PCN Notification Process

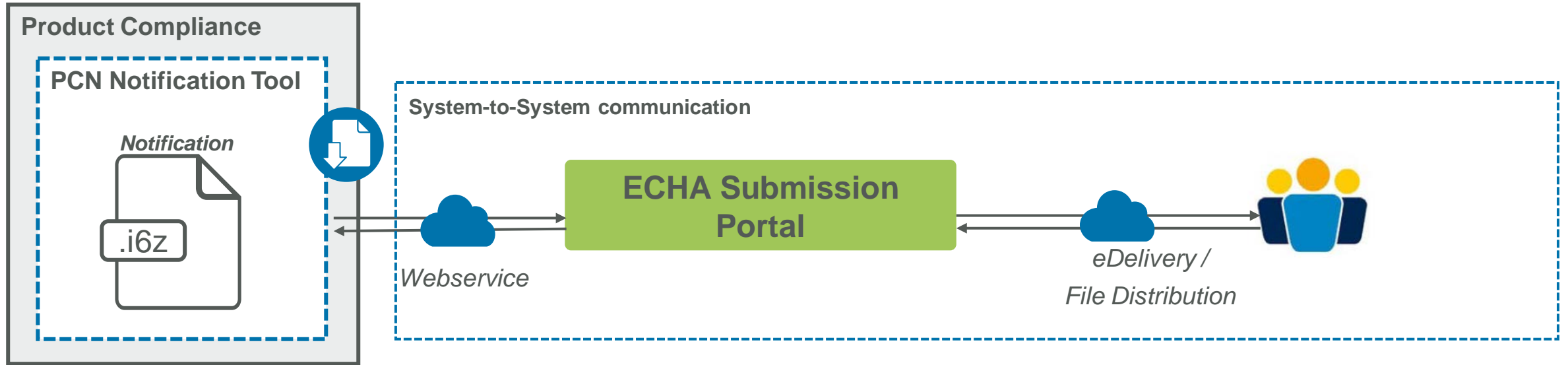


Submit notifications via S2S (System-2-System)

Industry

ECHA

Appointed Bodies



Required for Automated Process:

Submit PCN notifications to the ECHA Submission Portal using S2S.

Get submission report via S2S to update status of your notification.

Integrate UFI's on Labels / SDS

For end-to-end automation provide UFI's for:

- Label printing
- Safety Data Sheets

C9VA-GV08-P209-MUKM



Source: ECHA Workshop "Implementation of CLP Annex VIII"

Display Accepted UFIs

| Product Name | Material | Specification | SOrg. | DChf | Customer Name | Hist. UFI | Leg. Ent. | Country | Unique Formula Identifier | Accepted Date | Valid From (UFI) | Valid To (UFI) |
|-------------------------------------|---------------|---------------|-------|------|----------------|-----------|-----------|---------|---------------------------|---------------------|---------------------|---------------------|
| DT4100MP_U01C0001OBI | DT4100MP_U01C | DT4100MP_U01 | 0001 | 01 | Obi Ravensburg | X | 0001 | DE | C9VA-GV08-P209-MUKM | 09.02.2021 13:37:04 | 09.02.2021 13:37:04 | 09.02.2021 17:48:59 |
| | | | | | | X | | | 6FVA-GVD2-9209-XHRR | 09.02.2021 17:49:00 | 09.02.2021 17:49:00 | 23.02.2021 09:29:16 |
| | | | | | | X | | | NJVA-0V2F-K20S-MVAT | 23.02.2021 09:29:17 | 23.02.2021 09:29:17 | 17.02.2021 08:47:14 |
| | | DT4100MP_U02 | | | | | | | RGWA-JVNT-Y207-VMRH | 17.02.2021 08:47:15 | 17.02.2021 08:47:15 | 31.12.9999 23:59:59 |
| Short Text DT4100MP_U01D SOrg 0001 | DT4100MP_U01D | DT4100MP_U01 | | | | X | | | GXT8-E068-7000-VTAD | 09.02.2021 13:37:04 | 09.02.2021 13:37:04 | 09.02.2021 17:48:59 |
| | | | | | | X | | | SXV8-202D-800D-3NQV | 09.02.2021 17:49:00 | 09.02.2021 17:49:00 | 23.02.2021 09:29:16 |
| | | | | | | | | | QVW8-MONR-M00U-CE4K | 23.02.2021 09:29:17 | 23.02.2021 09:29:17 | 31.12.9999 23:59:59 |
| Sales Text DT4100MP_U01D SOrg 0001 | | | 0001 | 01 | | X | | | AMT8-D0EP-0001-7F04 | 09.02.2021 13:37:04 | 09.02.2021 13:37:04 | 09.02.2021 17:48:59 |
| | | | | | | X | | | PKV8-109T-100E-F9DM | 09.02.2021 17:49:00 | 09.02.2021 17:49:00 | 23.02.2021 09:29:16 |
| | | | | | | | | | UHW8-K0W5-D00V-Q1TA | 23.02.2021 09:29:17 | 23.02.2021 09:29:17 | 31.12.9999 23:59:59 |
| Short Text DT4100MP_U02B SOrg Indep | DT4100MP_U02B | DT4100MP_U02 | | | | | | | 07V8-00J6-T00E-TX2C | 17.02.2021 08:47:15 | 17.02.2021 08:47:15 | 31.12.9999 23:59:59 |
| Short Text DT4100MP_U02C SOrg 0001 | DT4100MP_U02C | | | | | | | | PAV8-H07M-300X-F8NE | 17.02.2021 08:47:15 | 17.02.2021 08:47:15 | 31.12.9999 23:59:59 |
| Sales Text DT4100MP_U02C SOrg 0001 | | | 0001 | 01 | | | | | Y2V8-005E-600F-G7W7 | 17.02.2021 08:47:15 | 17.02.2021 08:47:15 | 31.12.9999 23:59:59 |

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2.1 Challenges and Possible Solutions






2.2 Example opesus EPN

2.3 Key Success Factors



2.4 What's next

3 Summary

opesus EPN Software Supports Various Product Notifications

| | | | | |
|---|---|---|---|---|
| <p>German BfR Format</p> <ul style="list-style-type: none"> since 2013  Pilot: ASK Chemicals Replaced with EU PCN format in 2021 | <p>EU PCN Format</p>  <ul style="list-style-type: none"> since 2018 IUCLID-based submission to ECHA 94 customers Pilot: BASF, Biesterfeld Collaboration with ECHA and SAP | <p>EU SCIP Format</p>  <ul style="list-style-type: none"> since 2020 IUCLID-based submission to ECHA 33 customers Pilot: Baker Hughes Collaboration with ECHA and SAP | <p>EU C&L Format</p>  <ul style="list-style-type: none"> since 2022 IUCLID-based submission to ECHA 11 customers Development in collaboration with several customers | <p>CMDE Format</p>  <ul style="list-style-type: none"> since 2023 XML-based exchange of marketability data Pilot: Lanxess Development in collaboration with several customers |
|---|---|---|---|---|





EPN Engine

Notification submission via S2S*
Authorization and roles

Process automation triggers

* if supported by authority

Scope of opesus Software for Product Notifications

Covers the End-to-End Process of Product Notifications



Additional Benefits

Inside SAP
Product is delivered entirely in customer's SAP system

Ready-to-use Customizing
Initial installation to fit customer-specific needs

High Flexibility
Enabling customer specifics without modification of software

Automated Notification Process with opesus EPN

Identify Changes

- Sales Order, Delivery Trigger
- Report to evaluate SDS release
- Report to determine PCN composition changes and new material assignments
- Generic trigger RFC function

Check Relevance

- Check country, check if mixture and if either hazardous or voluntary
- Check if update is required

Approve Request

- Work list: approve notification request / set to not required or re-create in case of error
- Or automatic approval by status, country, legal entity, update type, validation status and authorization group

Submission

- Automatic submission of approved notification request via S2S
- Report to automatically get the latest status of your Notification

UFI Provision

- Provision of UFI Parameter Symbols for SDS and Labelling
- Provision of RFC Functions to read UFIs for remote label printing
- Distribution of UFIs per ALE into logistic systems

Automatic Submission via S2S Web-Service

Manage Product Notifications

| Leg. Ent. | Country | Status | Status Text | Upd. Ic... | Appl. Log | XML File | Specification | Products | Materials | Submission | Com. Stat |
|-----------|---------|-------------|-------------|------------|-----------|----------|---------------|------------|--------------|--------------|-----------|
| 0001 | DE | Transmitted | | | | | DT3100DG_002 | 1 Products | DT_PCN_M_107 | RMH453674-09 | Success |
| 0002 | | Transmitted | | | | | DT3100KB_039 | 4 Products | 2 Materials | RMH584086-04 | Success |
| 0001 | | Transmitted | | | | | DT3200DG_001 | 1 Products | DT_PCN_M_005 | RMH457330-16 | Success |
| | | Transmitted | | | | | | 1 Products | DT_PCN_M_005 | RMH582909-12 | Success |
| | | Transmitted | | | | | | 1 Products | DT_PCN_M_005 | RMH826001-21 | Success |
| | | Transmitted | | | | | | 1 Products | DT_PCN_M_005 | RMH303916-23 | Success |
| | | Transmitted | | | | | | 1 Products | DT_PCN_M_005 | RMH359568-98 | Success |
| | | Transmitted | | | | | DT3200DG_002 | 4 Products | 3 Materials | RMH732021-26 | Success |
| | | Transmitted | | | | | | 4 Products | 3 Materials | RMH857066-99 | Success |

Hyperlink to ECHA Submission Portal

ECHA Submission portal

Search | Upload & submit | Create dossier online

Export to .xls

Search criteria

Submission number: Submission status:

Dossier type: Submission date: from to

Search Clear

Page 1 of 1 results

Sort by:

[RMH453674-09](#) 11/02/2020 11:24

| | | | |
|------------|---|--------------|---------------------------------|
| PCN number | 005056b7-bc5d-4eda-88cf-357b2980cfe7 | UFI(s) | MEJF-E0YQ-A00D-X7HV |
| Names | PCN-Format - Test Case 1 - Material 3, DOSSIER-CLP... | Dossier type | CLP Poison centres notification |

PCN

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Key Success Factors Automated PCN Submissions

- Product and UFI determination strategy that fits with your product portfolio and links to mixture composition.
- Protection of CBI: use of concentration ranges and distribution of notifications only to countries where the product is on the market - PCs in countries get only products they really need
- Early validation (before sending): Validation rule framework that implements pretty much all ECHA BR and validation rules that are relevant. IUCLID value list checks, to ensure only allowed values are submitted within a dossier.
- Consistency checks to ensure the update/significant change of composition chain is correct.
- Only send updates if required. Detailed checks on data endpoint level to determine if an update is legally required. This reduces costs for industry and data clutter for PCs.
- Security Concept: Store S2S keys safely, encryption of data during submission (including composition information)
- Automation: Detect if products are placed on new markets or if updates occur.
- Monitoring Automation Process: Event register and worklist registers to be able to monitor and check if failures occur. Alerts to system administrators if failures occur.

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opesus Product Compliance Collaboration



PCC: Request Compliance Data from Suppliers

Initial Product Data | Compositional Information | Regulatory Data Provision | Review Response

1. Initial Product Data

Supplier Compliance Requirements

All products supplied must comply with all applicable statutory laws and regulations now and in the future. Please return the completed form. Suppliers may also provide their own documents if those contain the requested information.

This questionnaire applies to the whole product, including solvents, additives, by-products, and impurities.

Please fill out the following information correctly and to the best of your ability.

Product Information

Please maintain the following product fields.

Manufacturer Name
 Manufacturer Name


Product Number
 Product Number

Country of Origin
 Country of Origin

Supplier Name
 Supplier Name

SDS Upload

Please provide the most recent version of the associated product's chemical safety datasheet.

Safety Datasheet
 

Automate the data collection process

Request missing compliance information from your supplier:

- Supplier Safety Data Sheet
- Composition Information or Supplier UFI

Request product information from internal department:

- PhysChem data e.g. pH value from product development/labs
- EuPCS, use types, etc. from product management

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Summary

Process automation with System-2-System submission is a huge success. Most companies we are supporting are using process automation and System-2-System submissions.

Large companies (= many mixtures) would either not be able to, or would have a very hard time, to fulfill their legal notification obligations w/o the possibility of automation and S2S.

Collaboration in work groups between ECHA, Commission, PCs/ABs, Industry and IT providers was key to a successful automated S2S solution.

Update Requirements still pose a challenge to industry and PCs. Refinement of update/significant change of composition legal requirements could help.



Do you have any questions?

Get in touch with us!



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